

DESIGN EXAMPLE
OF
WATER TREATMENT SYSTEM
(Modular Water Treatment Plant)

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OBJECTIVES OF WATER SUPPLY SYSTEM

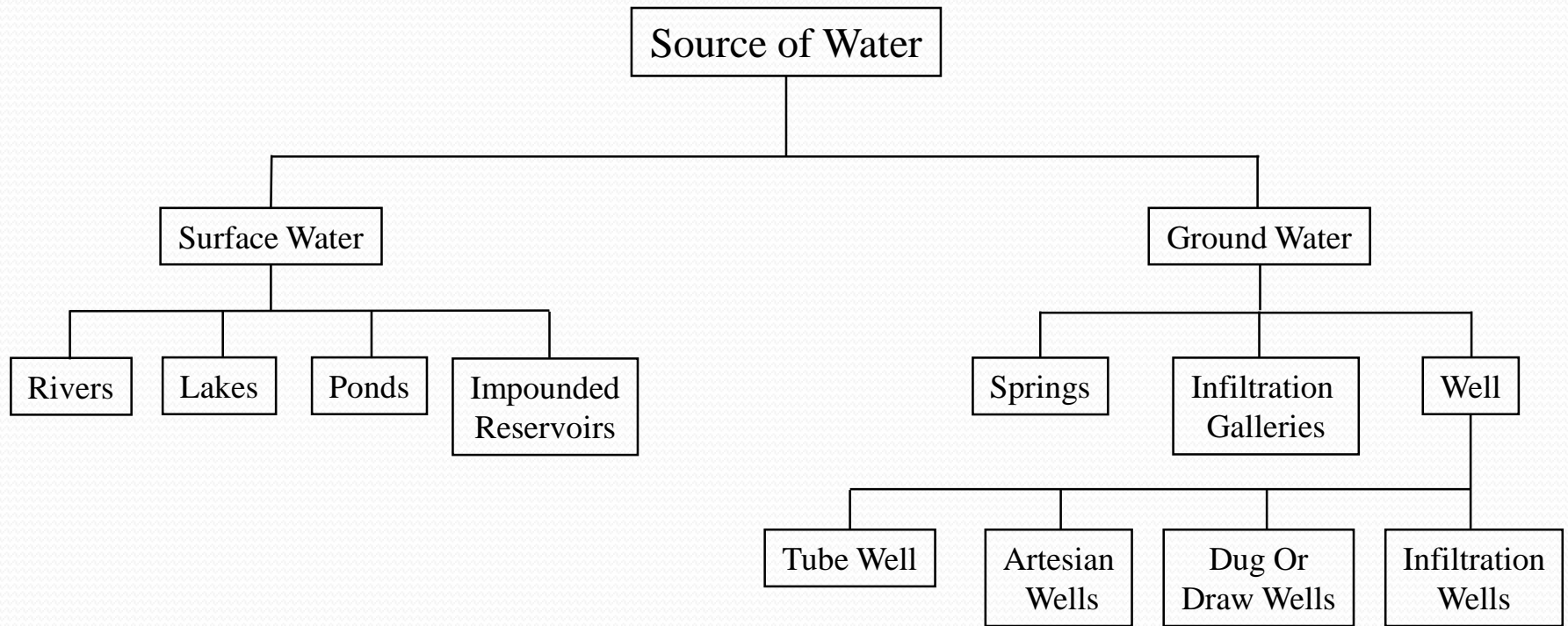
The broad objectives underlying any water supply system are:

- 1) To supply safe and wholesome water to consumers
- 2) To supply water in adequate quantity
- 3) To make water easily available to consumers so as to encourage personal and household cleanliness.

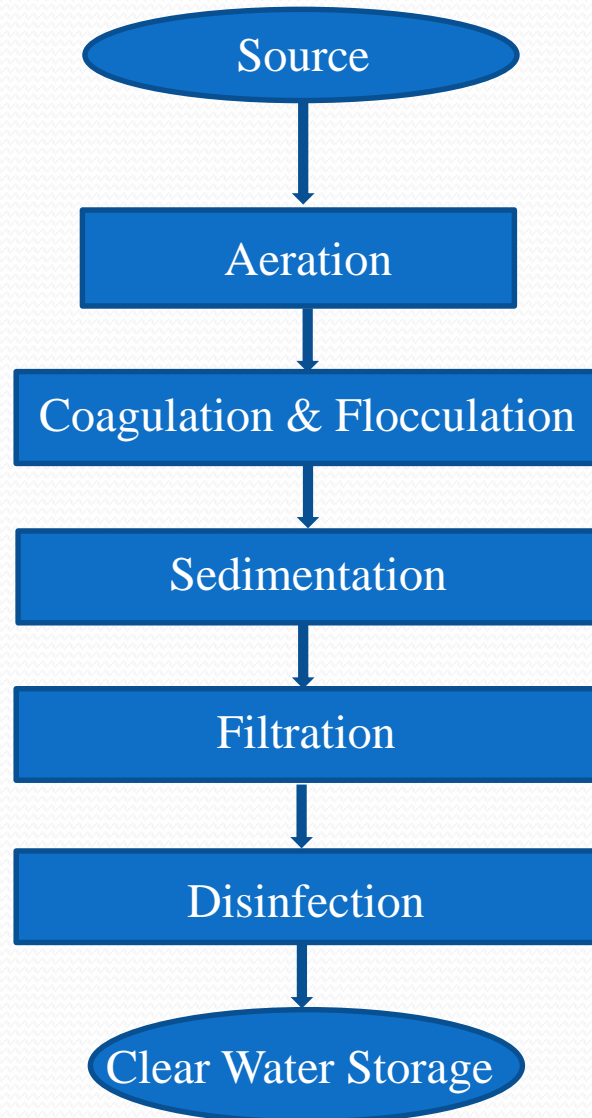
FESIBILITY STUDY

- 1) Planning Period
- 2) Water Supply Areas
- 3) Future Population
- 4) Maximum Daily Water Demand
- 5) Evaluation and Selection of the Water Source
- 6) Size of the Water Treatment Plant
- 7) Treatment Plant Site
- 8) Financing

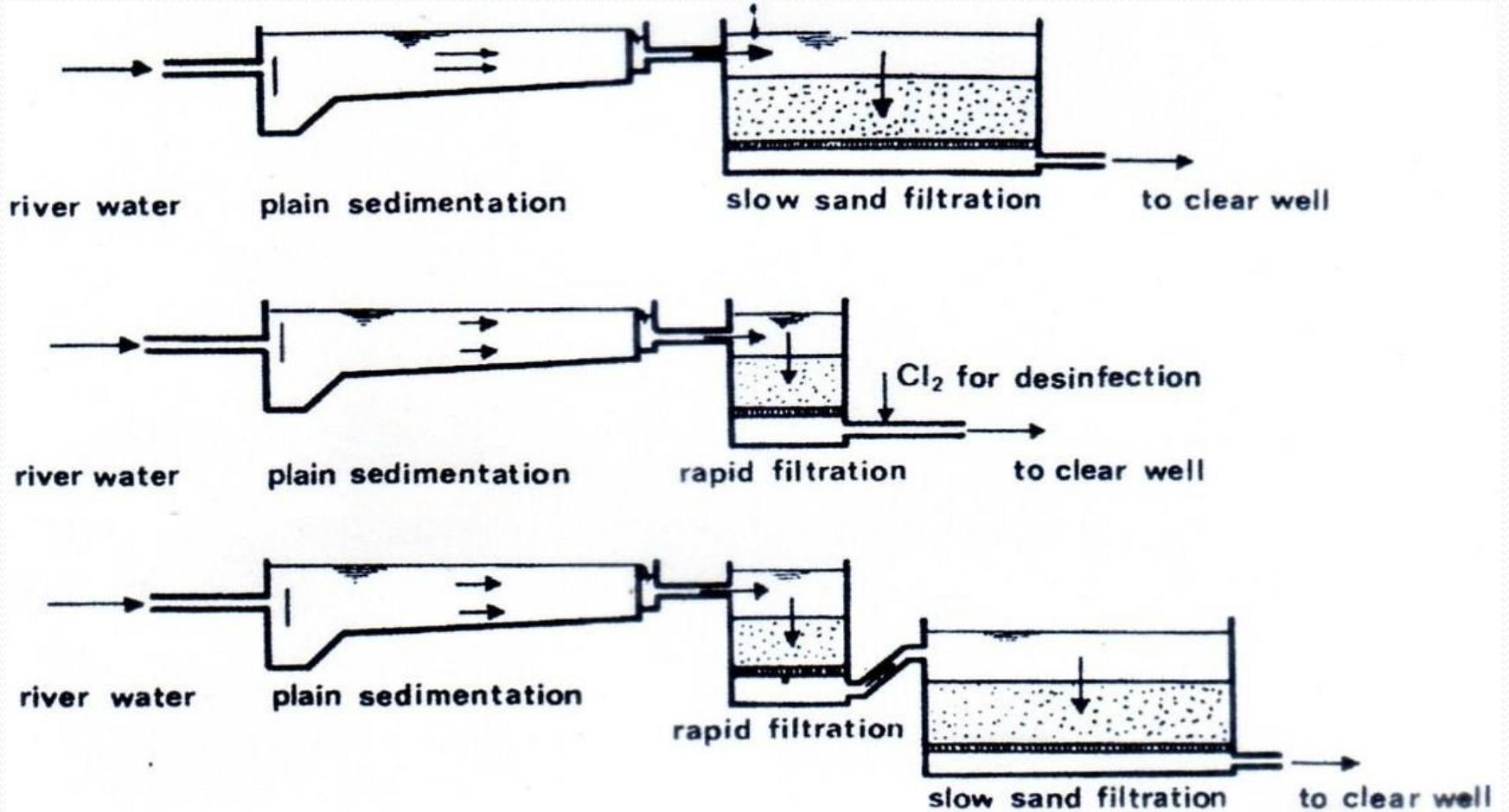
SOURCE OF WATER



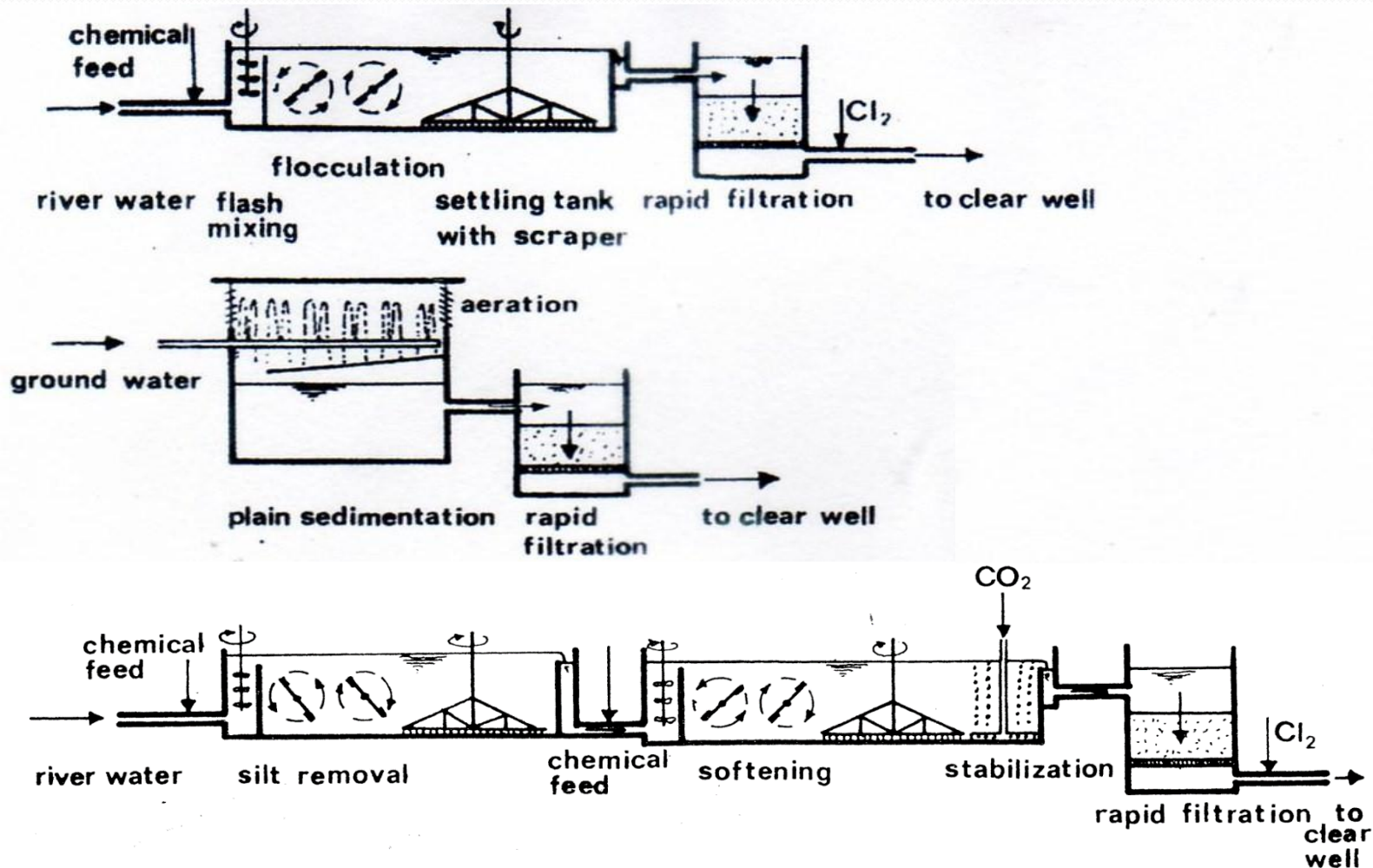
WATER TREATMENT PROCESS



SOME TYPES OF WATER TREATMENT SYSTEM (Conventional Treatment Systems)

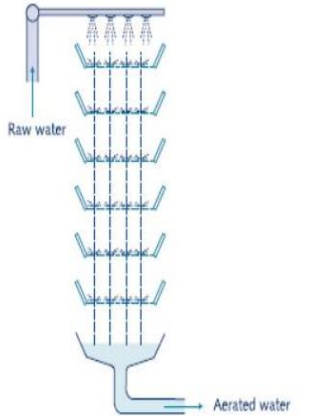


SOME TYPES OF WATER TREATMENT SYSTEM (Conventional Treatment Systems)

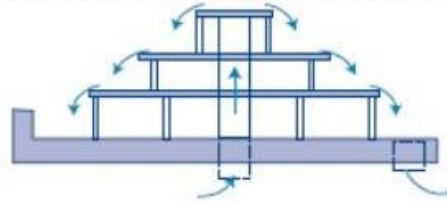


1. AERATION

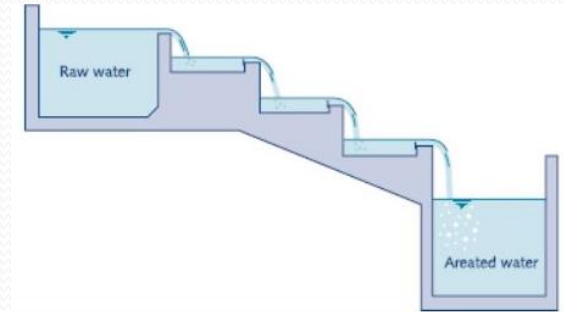
➤ Multi Tray Aerator



➤ Multi Platform Aerator



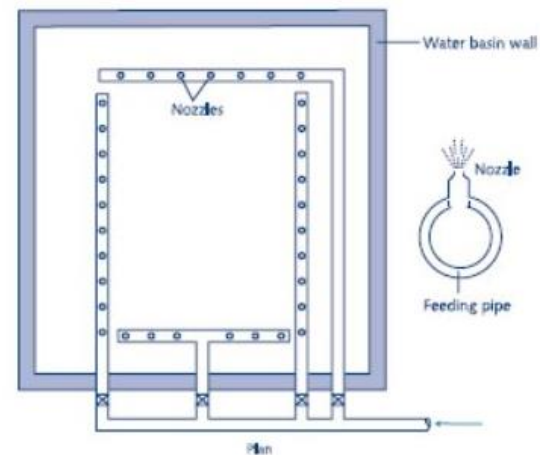
➤ Cascade Aeration



➤ Aeration with Diffuser



➤ Nozzled Spray Aerator



➤ Multi Tray Aerator

Criteria

Ref: Compilation of Water Supply and Treatment (India)

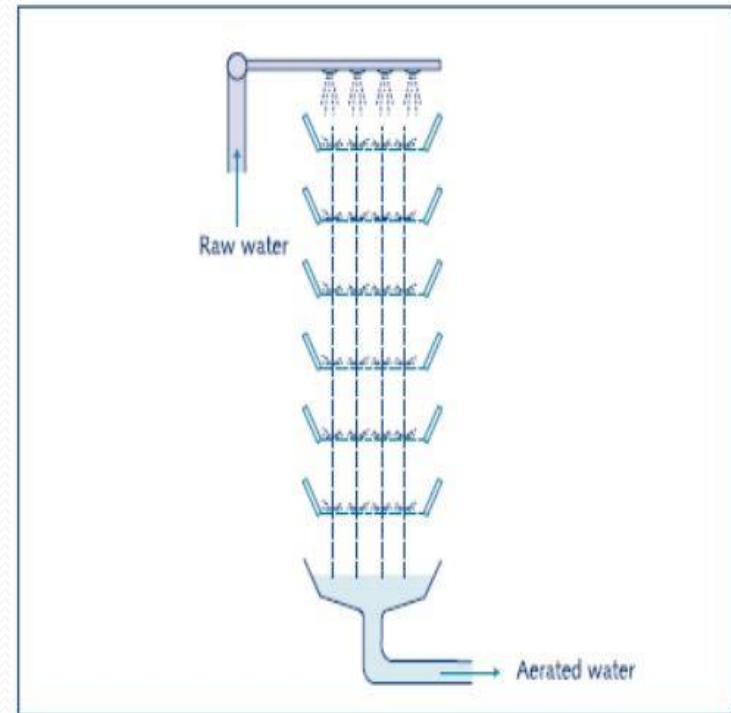
- No of Trays - 4 ~ 9 Nos
- Height of Tray - 30 ~ 75 cm
- Required space - 0.013~0.042 m² per m³/hr
- (8~26 gpm per sq.ft)

Ref: Small Community Water Supplies

- No of Trays - 4 ~ 8 Nos
- Height of Tray - 30 cm
- Required space - 0.02 m³/s per m² (25 gpm per sq.ft)

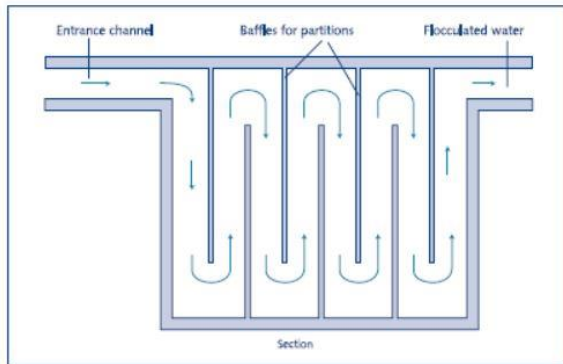
Ref: Water Supply and Sewage

- Materials - coke, slag, stone, ceramic ball
- Size - 2~6 in (High rate), 1.5~2.5 in (Low rate)
- Perforation - 1/2~3/16 in dia:, 3 in c/c spacing
- Required space - 1~5 gpm per sq.ft

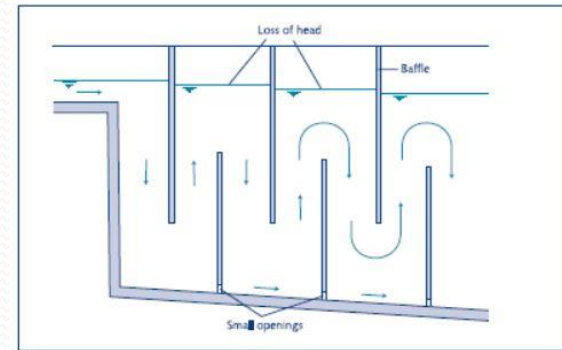


2. COAGULATION & FLOCCULATION

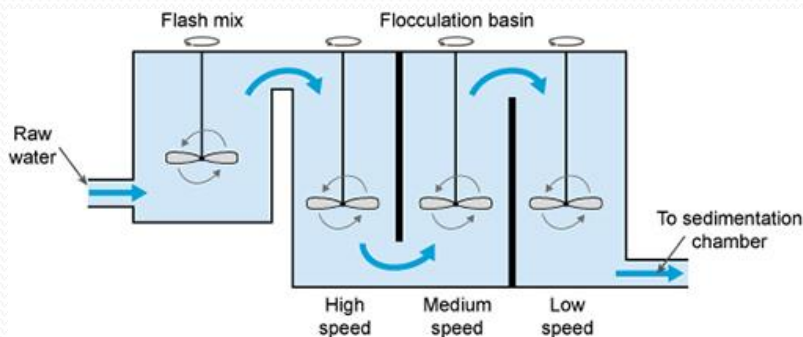
➤ Horizontal-flow Baffled Flocculator



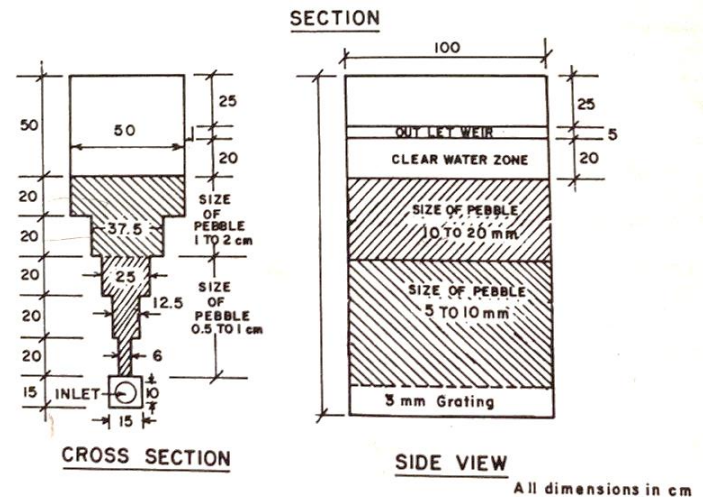
➤ Vertical-flow Baffled Flocculator



➤ Mechanical Flocculator



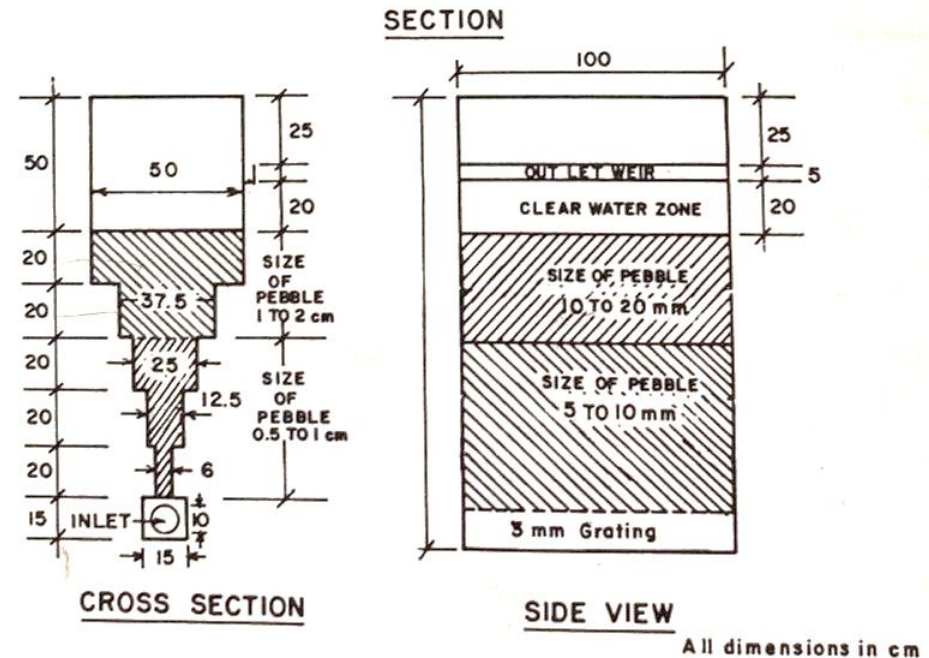
➤ Gravel-bed Flocculator



➤ Gravel-bed Flocculator

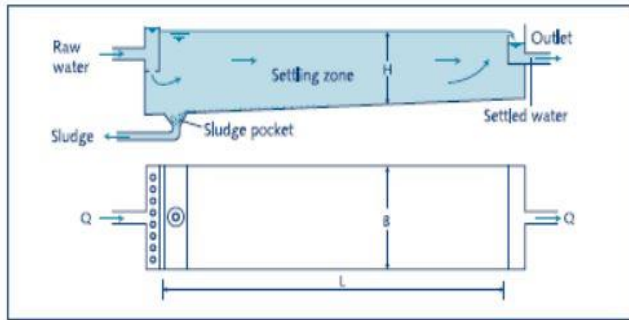
Criteria

- Flow rate - 10~200 m³/h
- Velocity gradient
 - Rapid - 130~1230 s⁻¹
 - Slow - 35~40 s⁻¹
- Alum dose - 20~60 mg/L
- Flocculation time - 3~5 min
- Gravel size - 10~60 mm
- Raw water turbidity - 10~300 NTU
- Bed depth - 1.5~3 m
- Head loss - 0.01~0.2 m

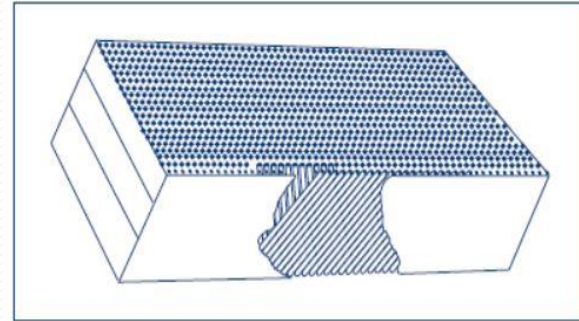


3. SEDIMENTATION

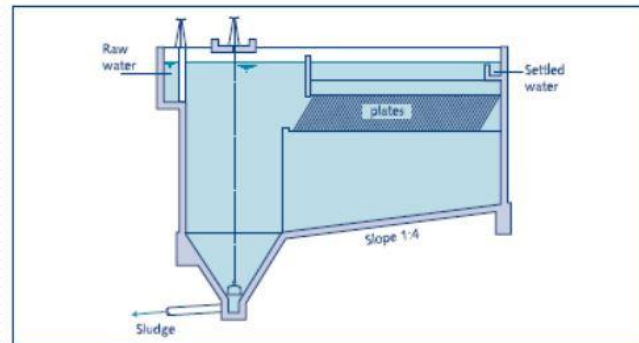
➤ Plain Sedimentation Tank (Chemical Sedimentation Tank)



➤ Tube Settler



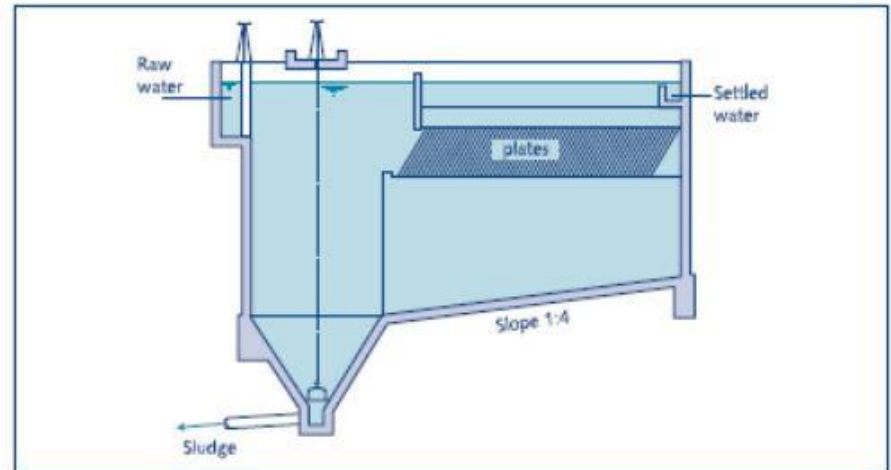
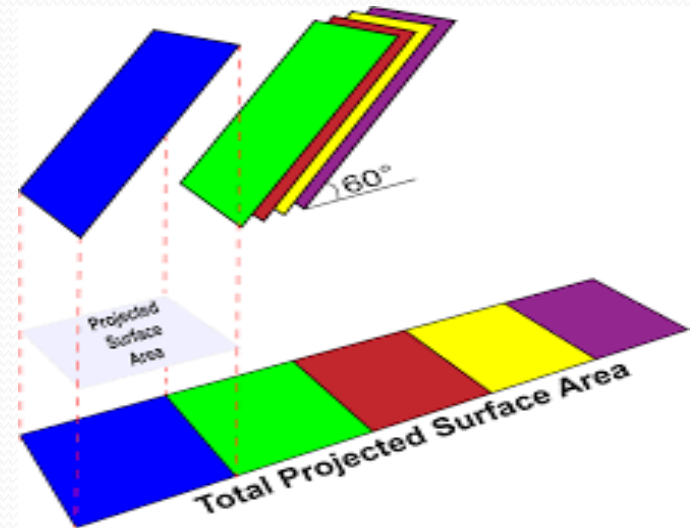
➤ Plate Settler



➤ PLATE SETTLER

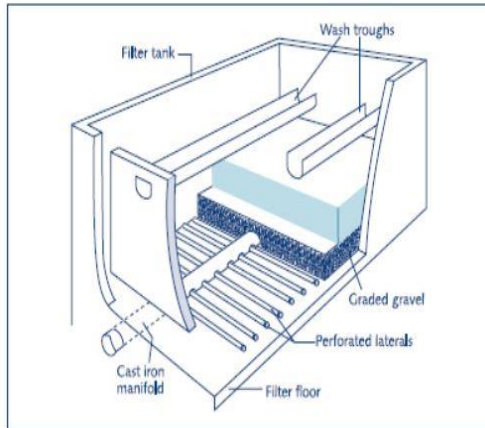
Criteria

- Typical loading rates - 0.3~1 gpm/ft²
(0.7~2 m/h)
- Overall basin loading - 2~6 gpm/ft²
(5~15 m/h)
- Detention time - 30 min
- Plate settler angle of inclination - 35°~60°
- Gap between plates - 50~100 mm
- Liquid depth - 3~5 m

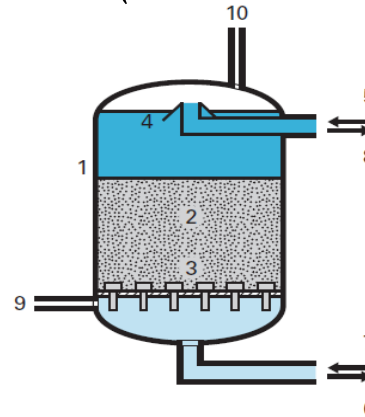


4. FILTRATION

➤ Rapid Sand Filter (Rapid Gravity Filter)

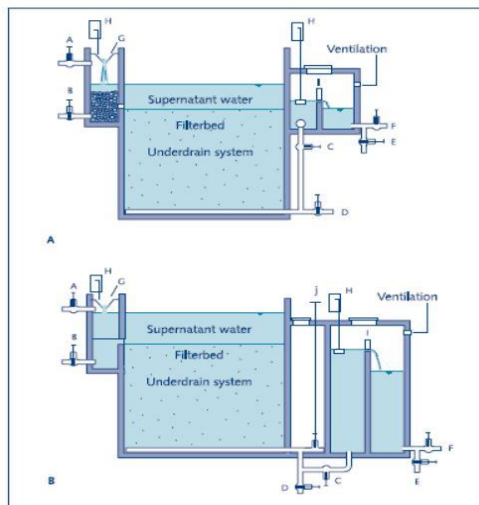


➤ Rapid Sand Filter (Pressure Filter)



1. Filter body casing
2. Filtering media
3. Floor with nozzle
4. Feeding chamber
5. Raw water inlet
6. Filtered water outlet
7. Backwash water inlet
8. Backwash water outlet
9. Backwash air inlet
10. Air blowdown

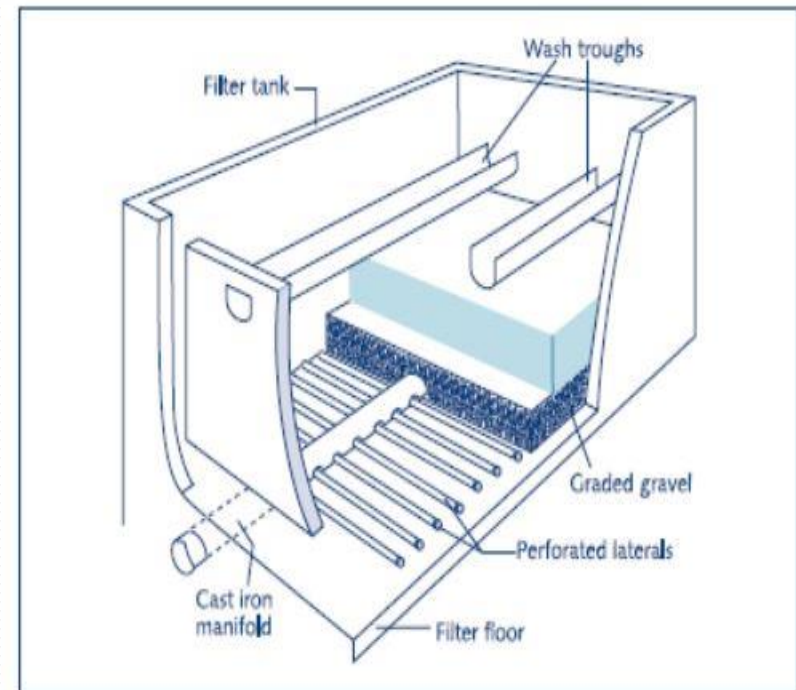
➤ Slow Sand Filter



➤ Rapid Sand Filter (Rapid Gravity Filter)

Criteria

- Flow rate - 5~15 m³/m²/h
- Grain size - 0.4~1.2 mm
- Length- Width ratio - 1: (1.25~1.33)
- Length of filter run - 1~2 day



COMPARISON OF SLOW SAND AND RAPID GRAVITY FILTERS

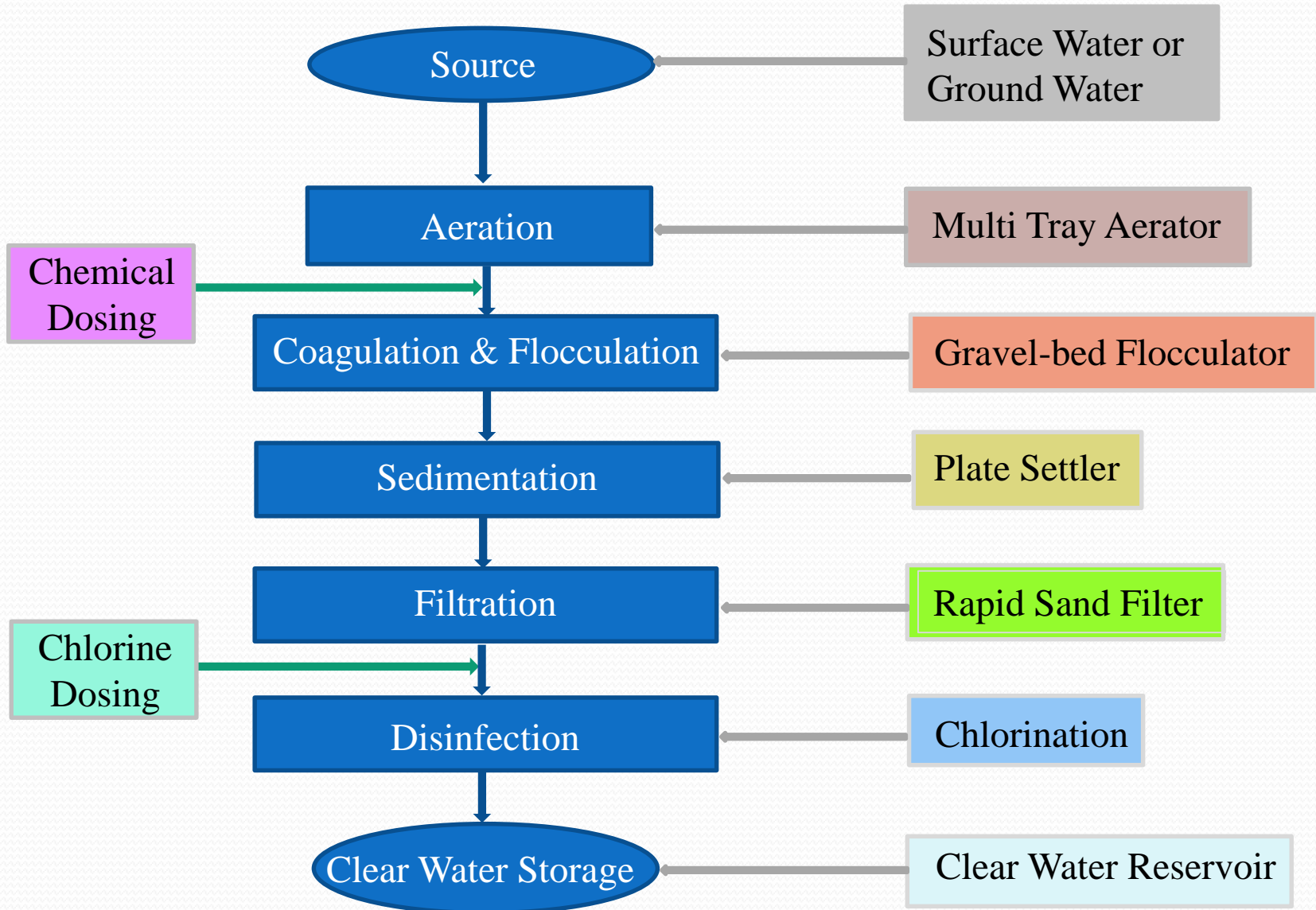
<i>Sr.No</i>	<i>Item</i>	<i>Slow Sand Filter</i>	<i>Rapid Gravity Filter</i>
1	Rate of Filtration	100 to 200 lit/hour/sq.m of filter area	3000 to 6000 liters/hour/ sqm. of filter area
2	Size of one unit	30m x 60m are varies from 500 to 2000 sq.m.	6m x 8m To 8m x 10m are varies from 40 to 80 sq.m
3	Depth of Filter Media	30cm.gravel 90-105cm. sand	45cm.grvel 75cm.or less sand.
4	Effective size of sand	0.25 to 0.35 mm. $C_u=1.75$	0.45 to 0.8mm. $C_u=1.6$
5	Distribution of Particles	Uniform	Stratified smallest at top coarsest at bottom
6	Under-drainage system	Open jointed pipes or covered drains	Strainer pipes, laterals discharging in C.I main.
7	Loss of head	9cm. initial to 1.2m final	0.3 m initial 2.1 m final
8	Length of run between cleanings	20-60 days	24-60 hours
9	Method of cleaning	Scrapping of surface and washing down by hoses	Scour by back washing and removal of dislodged particles by upward flow
10	Penetration of suspended matter	Very Small	Deep

<i>Sr.No</i>	<i>Item</i>	<i>Slow Sand Filter</i>	<i>Rapid Gravity Filter</i>
11	Amount of wash water used in cleaning	0.2 to 0.6% of water filter	1 to 4% of water filter
12	Preparatory treatment	Aeration alone or with flocculation and setting	Aeration flocculation and setting.
13	Cost of construction	Higher	Lower
14	Cost of operation	Lower	Higher
15	Depreciation of plant	Lower	Higher
16	Quality of raw water	It may not be treated with chemicals, but should not have turbidity more than 50 ppm.	Treatment with coagulants is essential.
17	Area	Very Large	Small Area
18	Construction	Simple	Complicated.
19	Flexibility in operation	Not possible	Possible
20	Skilled supervision	Not required	Most essential

APPLICATION FIELDS FOR MEMBRANE FILTRATION

Size (μm)	0.001	0.01	0.1	1.0	10	100	1,000
Molecular weight	100	200	1,000	10,000	20,000	100,000	
Particles	acids	viruses	humic acids	clay	bacteria	algae	sand
Filtration method	reverse osmosis	nanofiltration	ultrafiltration	microfiltration	conventional filtration		

COMPONENTS OF WATER TREATMENT PROCESS



DESIGN CALCULATION EXAMPLE

Given Data

Source	- Surface water or Ground water
Turbidity	- High NTU value
Iron & Manganese	- Highly Content
Design population	- 5000 inh:
Per Capita water supply	- 40 lpd *
Power available duration	- 4 a.m. to 10 a.m. and 2 p.m. to 12 p.m.
Pumping hours	- 8 hrs (4 a.m. to 8 a.m. and 2 p.m. to 6 p.m.)
Peak factor	- 2.16 **
Peak hours	- 6 a.m. to 10 a.m., 1 p.m. to 2 p.m., 5 p.m. to 6 p.m.

Peak hours and hourly demands are as follow:

- i. 20% of average hourly demand: 11 p.m. to 4 a.m.
- ii. 40% of average hourly demand: 4 a.m. to 5 a.m. and 10 p.m. to 11 p.m.
- iii. 60% of average hourly demand: 12 noon to 1 p.m.
- iv. 70% of average hourly demand: 2 p.m. to 5 p.m. and 8 p.m. to 10 p.m.
- v. 80% of average hourly demand: 5 a.m. to 6 a.m.
- vi. 90% of average hourly demand: 6 a.m. to 8 a.m.
- vii. 100% of average hourly demand: 10 a.m. to 12 noon

Water supply is continuous.

Continued Given Data

System Component	Design Capacity
Water source	Peak day water demand
Raw water main	Peak day water demand
* Treatment plant	Peak day water demand
Transmission main	Peak day water demand
Distribution system	Peak hour water demand

* For communities with population up to 20,000 and without flushing system;

1. Water supply through stand post – Min: 9 gpcd (40 Lpcd).....(Ref : MNBC)

$$Q_{\text{average day}} = \text{Water demand} \times \text{Population}$$

$$Q_{\text{peak day}} = 1.2 \times Q_{\text{average day}}$$

$$Q_{\text{average hour on peak day}} = \frac{Q_{\text{peak day}}}{24}$$

$$\begin{aligned} ** Q_{\text{peak hour}} &= 1.8 \times Q_{\text{peak day}} \\ &= 1.8 \times 1.2 \times Q_{\text{average day}} \\ &= 2.16 \times Q_{\text{average day}} \end{aligned}$$

In case of considering leakage percentage,

$$Q_{\text{peak hour}} = \frac{Q_{\text{average day}}}{f} \left(k_1 k_2 \frac{l}{100-l} \right)$$

f = Unit conversion factor

k₁, k₂ = Constant

l = Leakage percentage

CALCULATION

- Total demand = $5000 \times 40 \text{ L/d}$ = 200,000 L/d
- Peak day demand* = $1.2 \times 200,000 \text{ L/d}$ = 240,000 L/d
= 240 m³/d
- Average hourly demand = $240/8$ = 30 m³/h (Note: 1 day = 8 hrs)
- Peak hour demand = $2.16 \times \text{average hourly demand}$
= $2.16 \times 25,000 \text{ L/h}$ = 54,000 L/h = 54 m³/h

➤ Receiving Tank

Population = 5000 Person
 Peak day demand = 240 m³/d
 Pumping Hour = 8 hr
 Design Flow = 30 m³/hr
 = 0.5 m³/min

Choose,

Detention time = 1.5 min
 Required Volume = $1.5 \text{ min} \times 0.5 \text{ m}^3/\text{min}$
 = 0.75 m³

Assume,

Length = 1.0 m
 Width = 1.0 m
 So, Height = 0.75 m

Ref : Small Community Water Supplies

➤ Aeration Tank

Inhabitant = 5000 Person
 Water Demand = 40 lpcd
 = 0.04 m³/d
 Pumping Hour = 8 hr
 Design Flow = 30 m³/hr

Assume,

Length = 1.0 m
 Width = 1.0 m
 Height of each Step = 0.3 m

Check,

Area = 1 m²
 Area/Flow = $0.033 \text{ m}^2/\text{m}^3/\text{hr}$
 (Criteria 0.013~0.042 m²/m³/hr)

➤ Gravel-bed Flocculator

$$\text{Design Flow, } Q = 240 \text{ m}^3/\text{d}$$

Using 2 units duty,

$$\begin{aligned} \text{Q of each} &= 240/2 = 120 \text{ m}^3/\text{d} \\ &= 15 \text{ m}^3/\text{h} \text{ (Pumping Hour = 8 hr)} \\ &= 0.0042 \text{ m}^3/\text{s} \end{aligned}$$

$$\begin{aligned} \text{Total volume of flocculator} &= 0.21 + 0.18 + 0.12 + 0.09 + 0.06 \\ &= 0.66 \text{ m}^3 \end{aligned}$$

$$\begin{aligned} \text{Nominal flocculation time, } t &= \frac{V}{Q} \\ &= \frac{0.66}{0.0042} \\ &= 157 \text{ s} = 2.6 \text{ min (3~5 min)} \end{aligned}$$

Slow-mix for Gravel-bed flocculator

Section I

$$\text{Area} = 1\text{m} \times 0.7\text{m} = 0.7 \text{ m}^2$$

$$\text{Face velocity, } v = Q/A = 0.0042/0.7 = 0.00595 \text{ m/s}$$

Continued Gravel-bed Flocculator

$$\begin{aligned}\text{Reynolds Number, } R_n &= dv\rho/\mu \\ &= \frac{(0.015 \times 0.00595 \times 998)}{1.01 \times 10^{-3}} = 88\end{aligned}$$

$$\begin{aligned}\text{Friction Factor, } f &= 150 \left(\frac{(1-\alpha)}{R_n} \right) + 1.75 \\ &= 150 \left(\frac{(1-0.4)}{88} \right) + 1.75 \\ &= 2.77\end{aligned}$$

$$\begin{aligned}\text{Head loss, } h &= \frac{f}{\theta} \left(\frac{(1-\alpha)}{\alpha^3} \right) \frac{L}{d} \times \frac{v^2 L}{g} \\ &= \frac{2.77}{0.8} \times \left(\frac{(1-0.4)}{0.4^3} \right) \times \frac{0.3}{0.015} \times \frac{0.00595^2}{9.81} \\ &= 0.0024 \text{ m}\end{aligned}$$

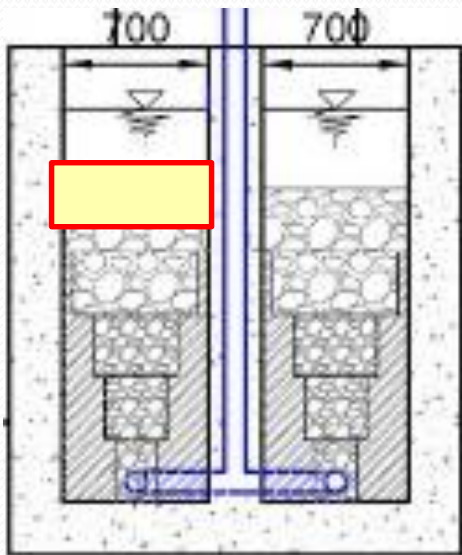
$$\text{Volume of Section (I)} = 0.21 \text{ m}^3$$

$$\begin{aligned}\text{Velocity Gradient, } G &= \left(\frac{h\rho g Q}{\mu \alpha V} \right)^{1/2} \\ &= \left(\frac{0.0024 \times 998 \times 9.81 \times 0.0042}{1.01 \times 10^{-3} \times 0.4 \times 0.21} \right)^{1/2} \\ &= 34 \text{ s}^{-1}\end{aligned}$$

Continued Gravel-bed Flocculator

Summary

Section-1	$h = 0.0023 \text{ m}$	$G = 34 \text{ s}^{-1}$
Section-2	$h = 0.003 \text{ m}$	$G = 41 \text{ s}^{-1}$
Section-3	$h = 0.015 \text{ m}$	$G = 113 \text{ s}^{-1}$
Section-4	$h = 0.024 \text{ m}$	$G = 165 \text{ s}^{-1}$
Section-5	$h = 0.048 \text{ m}$	$G = 285 \text{ s}^{-1}$



Length	Width	Height
(m)	(m)	(m)
1.0	0.70	0.3
1.0	0.60	0.3
1.0	0.40	0.3
1.0	0.30	0.3
1.0	0.20	0.3

Gravel-Bed Flocculator Design Calculation (5000 Capita)

f	θ	α	L	d	v	g	f/ θ	$(\frac{1-\alpha}{\alpha^2})$	L/d	v^2/g	h
	m3/min		(m)	(m)	(m/s)	(m/sq.s)					(m)
2.77	0.8	0.4	0.3	0.015	0.0059524	9.8	3.4626503	9.375	20	0.00000362	0.002347
2.62	0.8	0.4	0.3	0.015	0.0069444	9.8	3.28048597	9.375	20	0.00000492	0.003027
2.92	0.8	0.4	0.3	0.0075	0.0104167	9.8	3.64481463	9.375	40	0.00001107	0.015133
2.62	0.8	0.4	0.3	0.0075	0.0138889	9.8	3.28048597	9.375	40	0.00001968	0.024215
2.33	0.8	0.4	0.3	0.0075	0.0208333	9.8	2.91615731	9.375	40	0.00004429	0.048432

Gravel size, d	Velocity, v	ρ	μ	dvp	Rn
(in)	(m/s)	(kg/cu.m)	(kg/m.s)		
0.59058	0.015	0.00595	998	0.0891071	88
0.59058	0.015	0.00694	998	0.1039583	103
0.29529	0.0075	0.01042	998	0.0779688	77
0.29529	0.0075	0.01389	998	0.1039583	103
0.29529	0.0075	0.02083	998	0.1559375	154

α	Rn	$\frac{1-\alpha}{Rn}$	f
0.4	88.2	0.006800802	2.77
0.4	102.9	0.005829259	2.62
0.4	77.2	0.007772345	2.92
0.4	102.9	0.005829259	2.62
0.4	154.4	0.003886172	2.33

Length	Width	Height	Area	Volume	Flow, Q	Velocity, v
(m)	(m)	(m)	(sq.m)	(cu.m)	(cu.m/s)	(m/s)
1.0	0.70	0.3	0.70	0.21	0.0042	0.00595
1.0	0.60	0.3	0.60	0.18	0.0042	0.00694
1.0	0.40	0.3	0.40	0.12	0.0042	0.01042
1.0	0.30	0.3	0.30	0.09	0.0042	0.01389
1.0	0.20	0.3	0.20	0.06	0.0042	0.02083
Total				0.66		

Nominal Flocculation Time	Unit
158	sec
2.6	min

(3~5 min)

Capital	Design Flow (cum/d)	Pumping hour (hour/day)
5000	240	8
120		(Using 2 units)

h	ρ	g	Q	μ	α	V	hpgQ	$\mu\alpha V$	hpgQ/ $\mu\alpha V$	$G = (hrgQ/\mu\alpha V)^{\frac{1}{2}}$
(m)	(kg/cu.m)	(m/sq.s)	(cu.m/s)	(kg/m.s)		(cu.m)				(sec ⁻¹)
0.002347	998	9.8	0.0042	0.00101	0.4	0.21	0.09565565	0.00008484	1127	34
0.003027	998	9.8	0.0042	0.00101	0.4	0.18	0.12334847	0.00007272	1696	41
0.015133	998	9.8	0.0042	0.00101	0.4	0.12	0.61671363	0.00004848	12721	113
0.024215	998	9.8	0.0042	0.00101	0.4	0.09	0.98678777	0.00003636	27139	165
0.048432	998	9.8	0.0042	0.00101	0.4	0.06	1.97369046	0.00002424	81423	285

35~40

35~40

130~1230

130~1230

130~1230

Can be calculated as follow;

Length	Width	Height
(m)	(m)	(m)
1.0	0.70	0.3
1.0	0.60	0.3
1.0	0.40	0.3
1.0	0.30	0.3
1.0	0.20	0.3

Area	Volume	Flow, Q	Velocity, v
(sq.m)	(cu.m)	(cu.m/s)	(m/s)
0.70	0.21	0.0042	0.00595
0.60	0.18	0.0042	0.00694
0.40	0.12	0.0042	0.01042
0.30	0.09	0.0042	0.01389
0.20	0.06	0.0042	0.02083
Total	0.66		

Nominal Flocculation Time	Unit
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(3~5 min)

Capital	Design Flow (cum/d)	Pumping hour (hour/day)
5000	240	8
	120	(Using 2 units)

Gravel size, d	Velocity, v	ρ	μ	dvr	Rn
(in)	(m)	(kg/cu.m)	(kg/m.s)		
0.59058	0.015	998	0.00101	0.0891071	88
0.59058	0.015	998	0.00101	0.1039583	103
0.29529	0.0075	998	0.00101	0.0779688	77
0.29529	0.0075	998	0.00101	0.1039583	103
0.29529	0.0075	998	0.00101	0.1559375	154

α	Rn	$\frac{1 - \alpha}{Rn}$	f
0.4	88.2	0.006800802	2.77
0.4	102.9	0.005829259	2.62
0.4	77.2	0.007772345	2.92
0.4	102.9	0.005829259	2.62
0.4	154.4	0.003886172	2.33

f	θ	α	L	d	v	g	f/q	$\left(\frac{1-\alpha}{\alpha^3}\right)$	L/d	v^2/g	h
	m ³ /min		(m)	(m)	(m/s)	(m/sq.s)					(m)
2.77	0.8	0.4	0.3	0.015	0.0059524	9.8	3.4626503	9.375	20	0.00000362	0.002347
2.62	0.8	0.4	0.3	0.015	0.0069444	9.8	3.28048597	9.375	20	0.00000492	0.003027
2.92	0.8	0.4	0.3	0.0075	0.0104167	9.8	3.64481463	9.375	40	0.00001107	0.015133
2.62	0.8	0.4	0.3	0.0075	0.0138889	9.8	3.28048597	9.375	40	0.00001968	0.024215
2.33	0.8	0.4	0.3	0.0075	0.0208333	9.8	2.91615731	9.375	40	0.00004429	0.048432

h	ρ	g	Q	μ	α	V	hrgQ	maV	hrgQ/maV	$G = (hrgQ/\mu\alpha V)^{\frac{1}{2}}$
(m)	(kg/cu.m)	(m/sq.s)	(cu.m/s)	(kg/m.s)		(cu.m)				(sec ⁻¹)
0.002347	998	9.8	0.0042	0.00101	0.4	0.21	0.09565565	0.00008484	1127	34
0.003027	998	9.8	0.0042	0.00101	0.4	0.18	0.12334847	0.00007272	1696	41
0.015133	998	9.8	0.0042	0.00101	0.4	0.12	0.61671363	0.00004848	12721	113
0.024215	998	9.8	0.0042	0.00101	0.4	0.09	0.98678777	0.00003636	27139	165
0.048432	998	9.8	0.0042	0.00101	0.4	0.06	1.97369046	0.00002424	81423	285

➤ Plate Settler

Flow, Q	= 30 m ³ /h
Detention time	= 30 min
Tank Volume	= $\frac{(30 \times 30)}{60} = 15 \text{ m}^3$
Assume liquid depth	= 2 m
Surface area of tank	= $15/2 = 7.5 \text{ m}^2$

For Plates Design

Total flow rate	= 30 m ³ /h
Surface loading	= 1 m/h (0.7~2 m/h)
Required area of plate	= $30/1 = 30 \text{ m}^2$
Size of plate	= 1.2 m × 1.2 m (0.8 mm thick)
Angle of inclination	= 55°
Projection area of plate	= $1.2 \times 1.2 \cos 55^\circ \times 0.9 = 0.74 \text{ m}^2$
(Considering 90% efficiency)	
No: of plate required	= $30/0.74 = 40 \text{ Nos}$

Continued Plate Settler

Using 2 units duty,

Nos of plates of each = $40/2 = 20$ Nos

Assume gap between plate = 61 mm

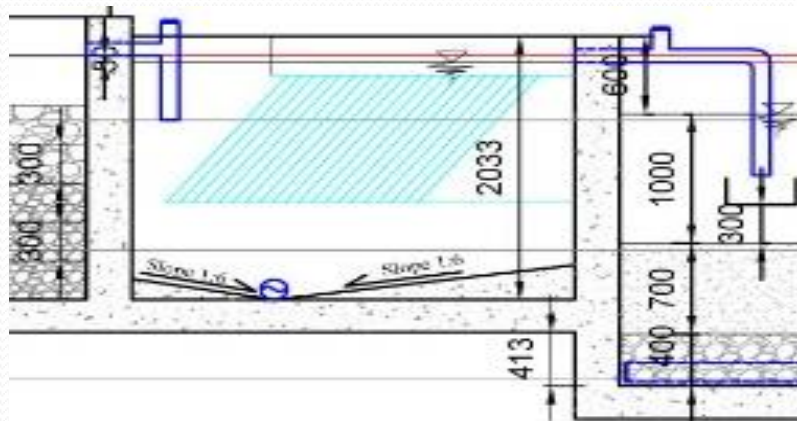
Length of clarifier = $(19 \times 0.061) + (20 \times 0.008) + 1.2 \cos 55^\circ$
= 2.00m

Total length of settler = $0.25 \text{ m} + 2.00 \text{ m} + 0.25 \text{ m}$
= 2.5 m

Width of settler = $1.2 \text{ m} \times 2 = 2.4 \text{ m}$

Surface Area provided = $2.5 \text{ m} \times 2.4 \text{ m} = 6.0 \text{ m}^2 < 7.5 \text{ m}^2$ (Required Area)

Actual overall basin loading = $30/6.0 = 5.0 \text{ m/h}$ (5~15 m/h) (OK)



➤ Rapid Sand Filter

(a) Design Water Treatment Capacity required,

$$\begin{aligned}Q &= \text{Domestic} + 3\% \text{ For back washing} \\ &= 30 \text{ m}^3/\text{h} + 0.9 \text{ m}^3/\text{h} \\ &= 30.9 \text{ m}^3/\text{h}\end{aligned}$$

(b) Using (2) Units

$$\begin{aligned}\text{For each (1) unit} &= 30.9/2 = 15.45 \text{ m}^3/\text{h} \\ &= 15.45 \text{ m}^3/\text{h}\end{aligned}$$

(c) Filtration Rate = 6 m/h

$$\begin{aligned}\text{Required Area for Filter Unit} &= (15.45 \text{ m}^3/\text{h})/(6 \text{ m/h}) \\ &= 2.575 \text{ m}^2\end{aligned}$$

Assume, (L/B) Ratio = 1:1

$$\begin{aligned}\text{Length} &= \sqrt{2.575} \\ L &= B = 1.6 \text{ m}\end{aligned}$$

Continued Rapid Sand Filter

(d) Under Drain Design System

$$\begin{aligned}\text{Total area of perforation} &= 0.2 \% \text{ of total filter area} \\ &= 0.2/100 \times (1.6\text{m} \times 1.6\text{m}) \\ &= 0.00512 \text{ m}^2 \\ &\text{(Note: 13 mm } \emptyset \text{ Dia perforation)}\end{aligned}$$

(e) The area of manifold would be (4) times the total area of perforation

$$\begin{aligned}\text{Manifold Area} &= 4 \times 0.00512 \text{ m}^2 \\ &= 0.02048\text{m}^2\end{aligned}$$

Diameter Of Manifold Pipe, $A = \pi d^2/4$

$$\pi d^2/4 = 0.02048$$

$$\begin{aligned}d^2 &= (0.02048 \times 4) / \pi \\ &= 0.026076\end{aligned}$$

$$\begin{aligned}d &= \sqrt{0.026076} \\ &= 0.161 \text{ m } \emptyset = 150 \text{ mm } \emptyset\end{aligned}$$

$$\text{Say, } d = 150 \text{ mm } \emptyset$$

Continued Rapid Sand Filter

(f) Laterals may be assumed to have a spacing of 20 cm (Maximum 30 cm)

$$\text{Therefore, Total no of Laterals} = (1.6\text{m} \times 100\text{cm})/20\text{cm} = 8 \text{ Nos}$$

$$\text{Therefore, Both Side of Manifold} = 8 \text{ Nos} \times 2$$

$$= 16 \text{ Nos}$$

(g) Length of a Lateral, $= 1/2 \times \text{width of filter} - 1/2 \times \text{dia of manifold}$

$$= (1.6\text{m} \times 100\text{cm})/2 - (15\text{cm})/2$$

$$= 80 \text{ cm} - 7.5 \text{ cm}$$

$$= 72.5 \text{ cm}$$

$$= 0.725 \text{ m}$$

(h) Let 'N' be the total no of perforation of 13 mm dia,

$$\text{Total area of perforation} = 0.00512 \text{ m}^2$$

$$= 51.2 \text{ cm}^2$$

$$N \times \pi d^2/4 = 51.2 \text{ cm}^2$$

$$N = (51.2 \times 4) / \pi d^2$$

$$= 39 \text{ Nos}$$

Continued Rapid Sand Filter

(i) Area of perforation

$$\begin{aligned} 13 \text{ mm Dia , Area} &= \pi d^2/4 \\ &= (3.14 \times (1.3)^2)/4 \\ &= 1.3266 \text{ cm}^2 \\ \text{Say,} &= 1.33 \text{ cm}^2 \end{aligned}$$

(j) No of perforation per lateral,

$$\begin{aligned} (\text{total no of perforation})/(\text{total no of laterals}) &= (39 \text{ Nos})/(16 \text{ Nos}) \\ &= 2.43 \text{ Nos} \\ &= 3 \text{ Nos} \end{aligned}$$

(k) Area of perforation per lateral,

$$\begin{aligned} &= 2.5 \text{ Nos} \times 1.33 \text{ cm}^2 \\ &= 3.325 \text{ cm}^2 \end{aligned}$$

(l) Area of lateral = 3 x area of perforation per lateral

$$\begin{aligned} &= 3 \times 3.325 \text{ cm}^2 \\ &= 9.975 \text{ cm}^2 \end{aligned}$$

Continued Rapid Sand Filter

Dia of Lateral,

$$\pi d^2/4 = 9.975 \text{ cm}^2$$

$$d^2 = (9.975 \times 4)/\pi = 12.70$$

$$d = \sqrt{12.7} = 3.56 \text{ cm}$$

$$d = 35.6 \text{ mm } \emptyset$$

$$\text{Use, } d = 40 \text{ mm } \emptyset, (4 \text{ cm})$$

Check,

$$\begin{aligned} (\text{Length of lateral})/(\text{Dia of lateral}) &= (72.5 \text{ cm})/(4 \text{ cm}) \\ &= 18.125 \quad (18.125 < 60) \quad (\text{ok}) \end{aligned}$$

$$\begin{aligned} \text{Assume rate of washing} &= 45 \text{ cm/min} \\ &= 0.45 \text{ m/min} = 27 \text{ m/hr} \end{aligned}$$

Therefore, Volume of w/water discharge in,

$$\begin{aligned} Q &= AV \\ &= (1.6 \times 1.6) \text{ m}^2 \times 27 \text{ min/hr} \\ &= 69.12 \text{ m}^3/\text{hr} = 1.152 \text{ m}^3/\text{min} \\ &= 0.0192 \text{ m}^3/\text{s} \end{aligned}$$

Continued Rapid Sand Filter

Therefore,

$$\begin{aligned}\text{Velocity of lateral, } v &= Q/A \\ &= (0.0192 \text{ m}^3/\text{s}) / (16 \times \pi d^2/4) \\ &= (0.0192 \text{ m}^3/\text{s}) / (16 \times \pi /4 \times (40/1000)^2) \\ &= (0.0192 \text{ m}^3/\text{s}) / (0.020096) \\ &= 0.955 \text{ m/s}\end{aligned}$$

$$\begin{aligned}\text{Velocity of flow in manifold, } v &= (Q)/A \\ &= (0.0192 \text{ m}^3/\text{s}) / 0.02048 \text{ m}^2 \\ &= 0.9375 \text{ m/s}\end{aligned}$$

This velocity of flow in manifold is less than (1.8 ~ 2.4 m/s) (maximum permissible)

Wash water trough

Trough are generally not more than 1.8m apart.

$$\begin{aligned}\text{Therefore, No of troughs} &= (1.6 \text{ m}) / 1.8 \text{ m} \\ &= 0.88 \text{ Nos, Say} = 1 \text{ No}\end{aligned}$$

$$\begin{aligned}\text{Discharge per trough} &= (0.0192 \text{ m}^3/\text{s}) / (1 \text{ No}) \\ &= 0.0192 \text{ m}^3/\text{s}\end{aligned}$$

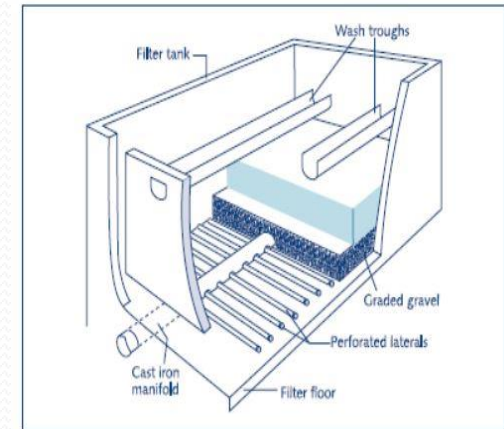
Continued Rapid Sand Filter

$$\begin{aligned}\text{For a flat bottom trough, } Q &= 0.76 \ b \ y^{3/2} \\ b &= \text{width of trough in (m)} \\ y &= \text{depth of water at the upper end of trough in (m)} \\ \text{Let } b &= 0.4 \text{ m (width of trough)} \\ Q &= 0.76 \ b \ y^{3/2} \\ y^{3/2} &= (Q) / 0.76 \times b = (0.0192 \text{ m}^3/\text{s}) / (0.76 \times 0.4) \\ y^{3/2} &= 0.0192 / 0.304 \\ y &= 0.158 \text{ m (Say 0.16 m)}\end{aligned}$$

In case cleaning one unit,

When 1 unit is in cleaning process and only 1 unit is in operation,

$$\begin{aligned}\text{Total flow, } Q &= 30 \text{ m}^3/\text{h} \\ \text{Area of each filter} &= 1.6 \times 1.6 = 2.56 \text{ m}^2 \\ \text{Total area} &= 2 \times 2.56 = 5.12 \text{ m}^2 \\ \text{Actual filtration rate} &= (30 \text{ m}^3/\text{h}) / (5.12 \text{ m}^2) \\ &= 5.85 \text{ m/h (5 ~ 7.5 m/h)}\end{aligned} \quad (\text{OK})$$

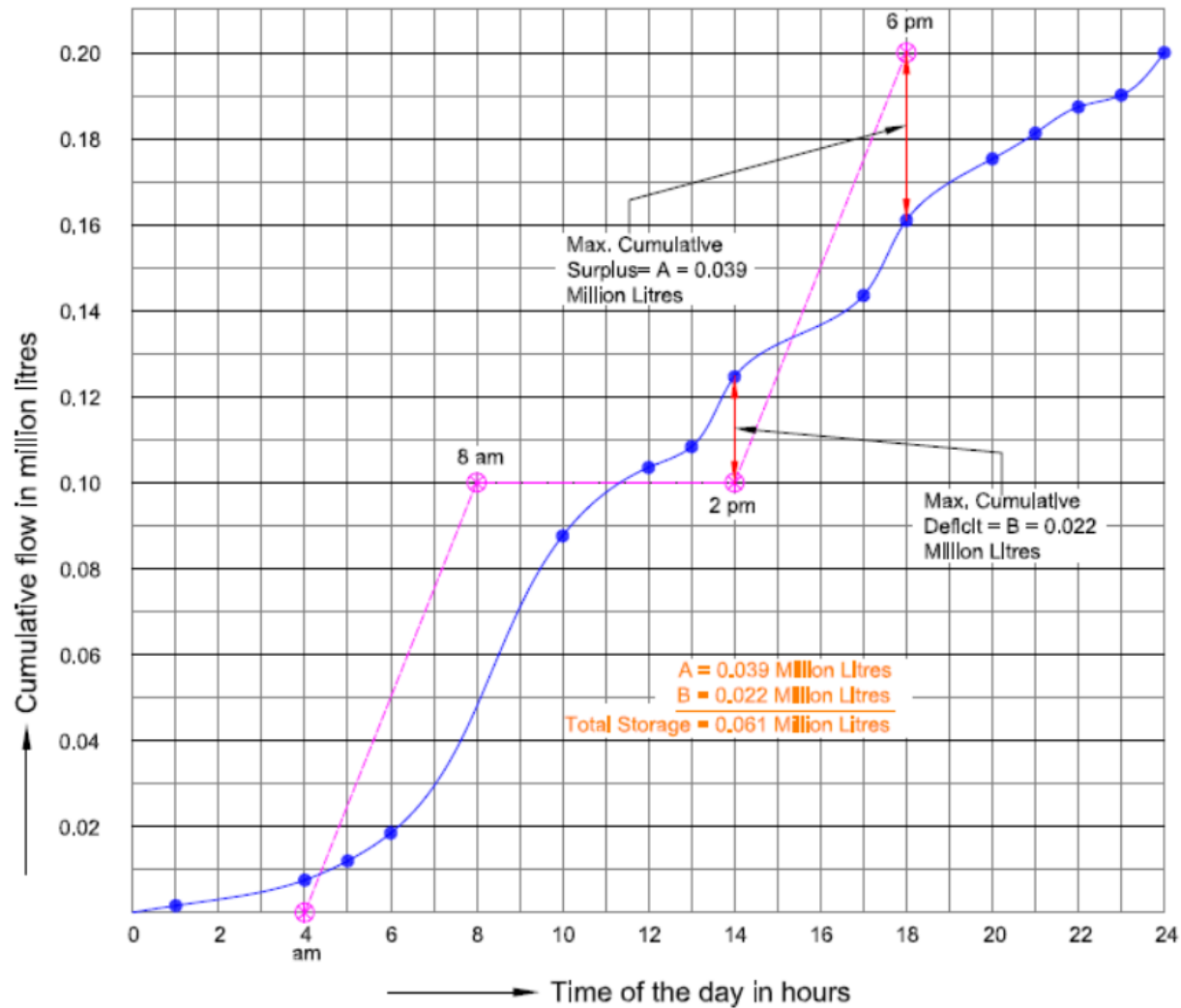


➤ Storage Reservoir

Calculation Table for Average Hourly Demand

COMPUTATION FOR CAPACITY OF SERVICE RESERVOIR									
Given Data						8 Hours Pumping Rate			
Period in Hours	Total Hour	Hourly Demand	Cumulative Demand	Cumulative Pumping	Cumulative deficit or surplus				
(1)	(2)	(3)	(4) = Σ (3)	(5)	(6) = (5) - (4)				
04-05	1	0.55	a	0.55	a	3.00	a	2.46	a
05-06	1	0.80	a	1.35	a	6.00	a	4.66	a
06-10	4	2.16	a	9.99	a	12.00	a	2.02	a
10-12	2	1.00	a	11.99	a	12.00	a	0.01	a
12-13	1	0.60	a	12.59	a	12.00	a	-0.59	a
13-14	1	2.16	a	14.75	a	12.00	a	-2.75	a
14-17	3	0.75	a	17.00	a	21.00	a	4.01	a
17-18	1	2.16	a	19.16	a	24.00	a	4.85	a
18-20	2	0.90	a	20.96	a	24.00	a	3.05	a
20-21	1	0.75	a	21.71	a	24.00	a	2.30	a
21-22	1	0.75	a	22.46	a	24.00	a	1.55	a
22-23	1	0.40	a	22.86	a	24.00	a	1.15	a
23-01	2	0.20	a	23.26	a	24.00	a	0.75	a
01-04	3	0.25	a	24.00	a	24.00	a	0.00	a

➤ Demand Curve for 5000 Population



DEMAND CURVE (5000 POPULATION)

SOLUTION (FOR 5000 POPULATION):

- Total Demand = 5000 x 40 lpd = 200000 lpd = 0.20 mld
- Average Hourly Demand = 0.20/24 = 0.008 ml = a
- Peak Hourly Demand = 2.16 x Average Hourly Demand = 2.16 a

CAPACITY OF SERVICE RESERVOIR (5000 PE)

Pumping hours	Maximum Cumulative surplus	Maximum Cumulative deficit	Capacity of Storage Reservoir	Capacity of Storage Reservoir in ml (a=0.008 ml)
8	4.85a	2.75a	7.6a	0.061

➤ **Calculation for Size of Service Reservoir**

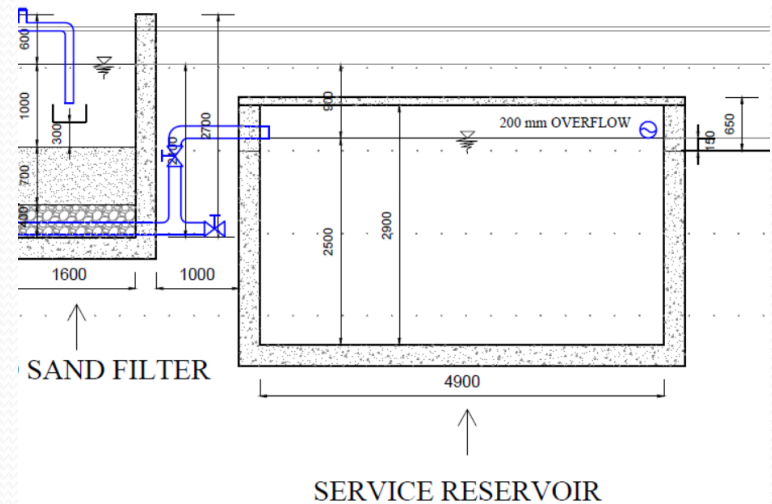
Required Volume = 61 m³
 = 2155 ft³

Assume Depth = 8 ft

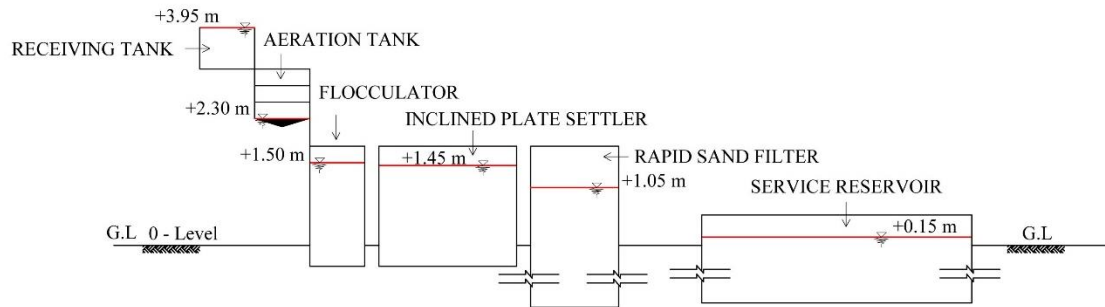
Required Area = 2155/8
 = 269.4 ft²

Take L=B = $\sqrt{269.4}$
 = 16.4 ft (Say 16 ft)

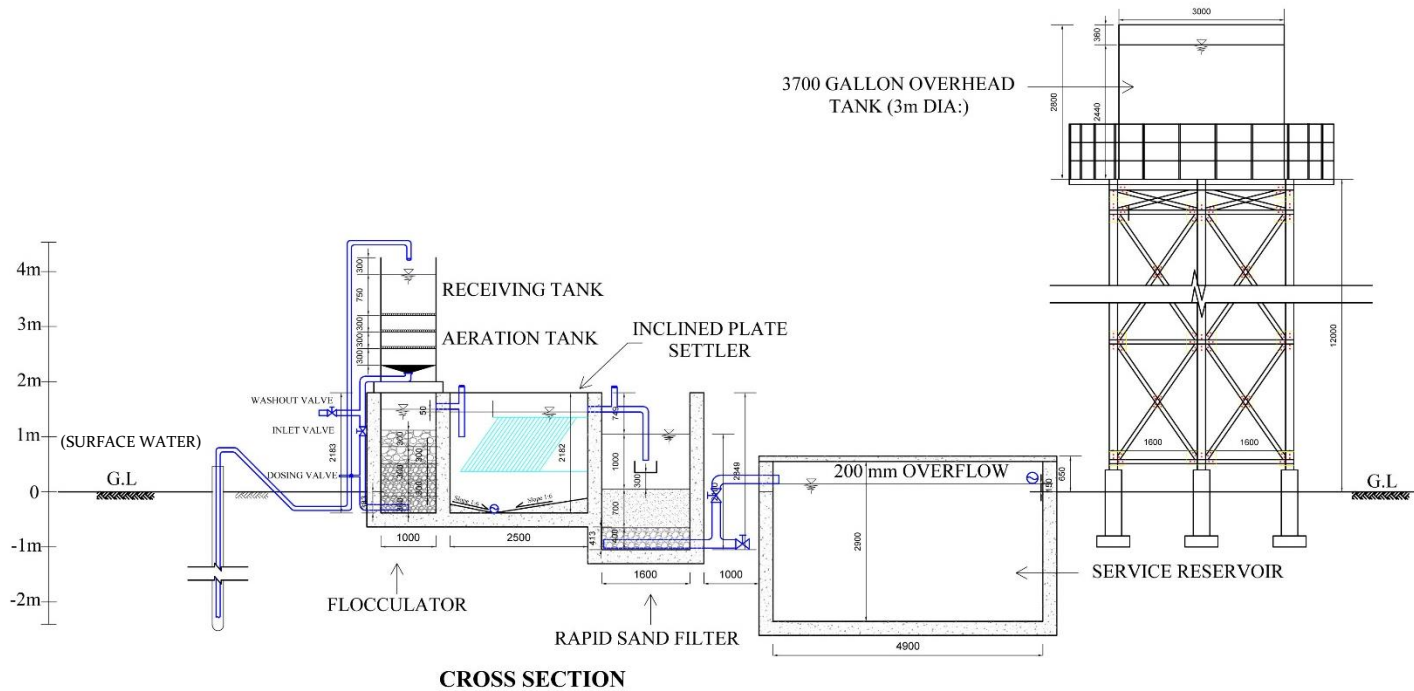
Tank Dimension = 16 ft × 16 ft × 8 ft (Free board 1.5 ft)



WATER TREATMENT PLANT PLAN & SECTION

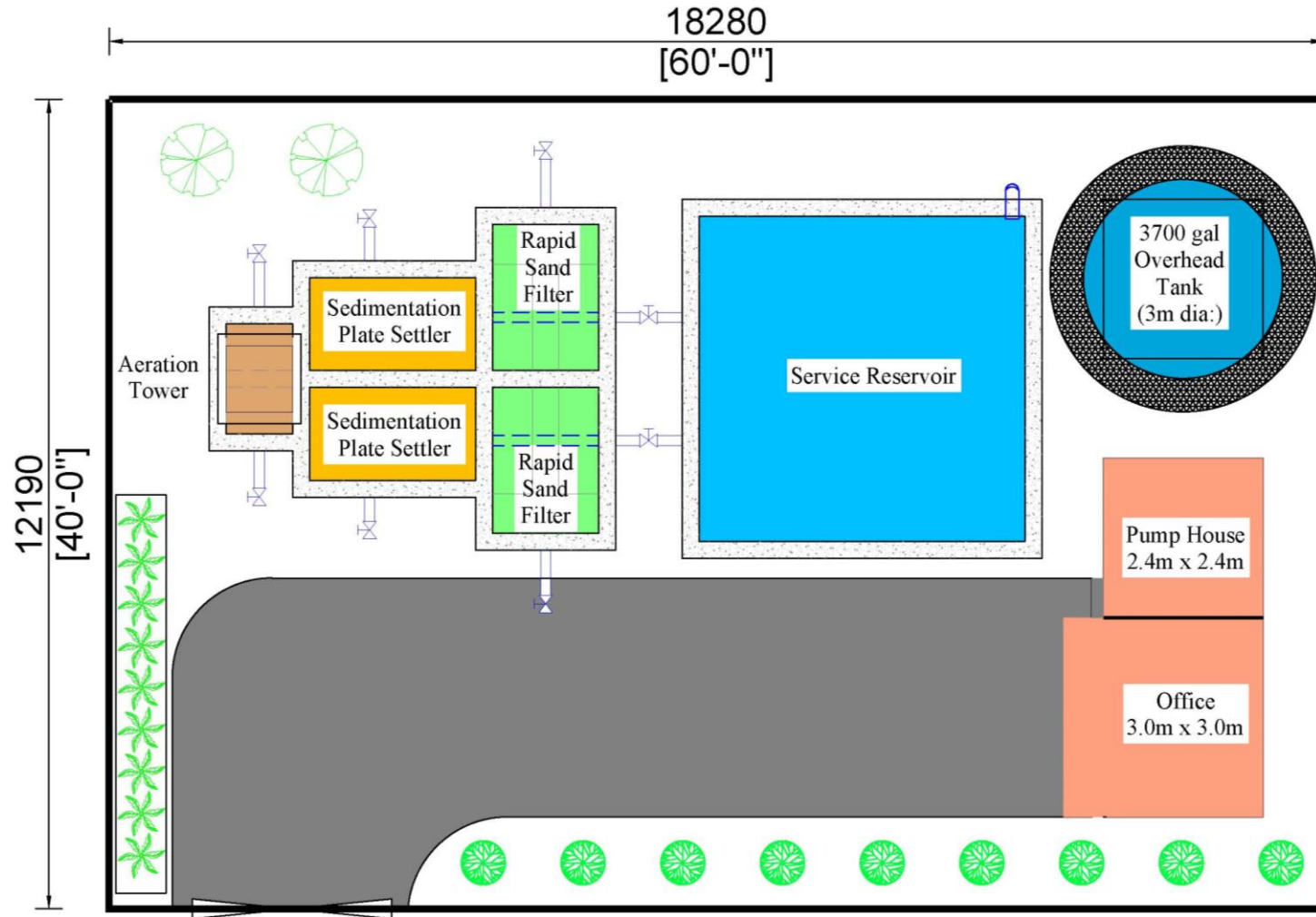


DIFFERENCE WATER LEVEL (HYDRAULIC PROFILE) OF FILTER PLANT



CROSS SECTION

WATER TREATMENT PLANT LAYOUT



LAYOUT PLAN OF TREATMENT PLANT (DRAFT)

REFERENCE BOOKS

- 1) **Water Supply Engineering**
Santosh Kumar Garg
- 2) **Water Treatment Process**
S.Vigneswaran, C.Visvanathan
- 3) **Small Community Water Supplies**
IRC Technical Paper Series 40
- 4) **Element of Public Health Engineering**
K.N Duggal
- 5) **Drinking Water (Principle and Practice)**
P.J de Moel, J.Q.J.C Verberk, J.C Van Dijk
- 6) **Compilation of Water Supply and Treatment**
Akalank's Publications (India)
- 7) **Surface Water Treatment for Communities in Development Counties**
Christopher R.Schulz and Daniel A.Okun



THANK YOU

FOR YOUR TIME & INTEREST